

## Version F Template - Repetitive Manufacturing

This section shows the default function key assignment in the Repetitive Manufacturing template. These function group files are identified with an "F" suffix in the name.

For details on a transaction program - it's prompts, field length and attributes - select it from the following list.

- F1: Receipt to Stock (RP) (See [Template F, F1](#))
- F2: Component Transfer to Line (CL) (See [Template F, F2](#))
- F3: Replenishment (RL) (See [Template F, F3](#))
- F4: Planned Issue (IP) (See [Template F, F4](#))
- F5: Scrap from Stock (SS) (See [Template F, F5](#))
- F6: Component Scrap (SC) (See [Template F, F6](#))
- F7: Schedule Scrap (SM) (See [Template F, F7](#))
- F8: Operation Report (RO) (See [Template F, F8](#))
- F9: Schedule Receipt (RM) (See [Template F, F9](#))
- F10: Component Transfer to Stores (CN) (See [Template F, F10](#))
- F11: Production Status (PS) (See [Template F, F11](#))
- F23: Crew Clock (CC) (See [Template F, F23](#))
- F24: Job On (ON) (See [Template F, F24](#))
- F25: Job Off (OF) (See [Template F, F25](#))
- F26: Error Transaction (ER) (See [Template F, F26](#))
- F27: User Defined (ZZ) (See [Template F, F27](#))
- F28: Time and Attendance (TA) (See [Template F, F28](#))

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## Template F, F1

### Attributes Definition

- N = Numerics  
A/N = Alpha-Numerics  
S,x = Signed (x = number of decimal positions)  
\*R22 = Release 2.2 Field length  
\*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F1 (A)	RP: Receipt to Stock	1	Enter Badge...	7	7	N
		2	Turnaround 6,7...	9	9	N

		3	Quantity...	12	12	S,3
		4	Unit of Measure...	2	2	A/N
		5	Completion Code [' ', P, C, R]	1	1	A
		6	Transaction Amount...	17	17	S,4
		7	Location...	7	7	N
		8	Batch Lot...	10	10	A/N
		9	FIFO...	6	6	N
		10	GRN...	10	26	A/N
		11	GRN Invoice...	N/A	1	A/N
		12	Country of Origin	N/A	3	A/N
		13	Reference...	10	10	A/N
		14	Reason...	6	6	A/N

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## Template F, F2

### Attributes Definition

- N = Numerics  
A/N = Alpha-Numerics  
S,*x* = Signed (*x* = number of decimal positions)  
\*R22 = Release 2.2 Field length  
\*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F2 (B)	CL: Compon xfr line	1	Enter Badge...	7	7	N
		2	Turnaround 8...	9	9	N
		3	Container Quantity...	4	4	S,0
		4	Piece Quantity...	12	12	S,3
		5	Cancel Repln [' ', 1]	1	1	N
		6	Reference...	10	10	A/N
		7	Reason...	6	6	A/N

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## Template F, F3

### Attributes Definition

N = Numerics

A/N = Alpha-Numerics

S,x = Signed (x = number of decimal positions)

\*R22 = Release 2.2 Field length

\*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F3 (C)	RL: Replenishment	1	Enter Badge...	7	7	N
		2	Turnaround 8...	9	9	N
		3	Container Quantity...	4	4	S,0
		4	Piece Quantity...	12	12	S,3
		5	Priority Code [Y, N]	1	1	A
		6	Reference...	10	10	A/N
		7	Reason...	6	6	A/N

## Template F, F4

### Attributes Definition

N = Numerics

A/N = Alpha-Numerics

S,x = Signed (x = number of decimal positions)

\*R22 = Release 2.2 Field length

\*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F4 (D)	IP: Planned Issue	1	Enter Badge...	7	7	N
		2	Turnaround 8...	9	9	N
		3	Container Quantity...	4	4	S,0
		4	Piece Quantity...	12	12	S,3
		5	Reference...	10	10	A/N
		6	Reason...	6	6	A/N

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## Template F, F5

### Attributes Definition

- N = Numerics  
A/N = Alpha-Numerics  
S,x = Signed ( $x$  = number of decimal positions)  
\*R22 = Release 2.2 Field length  
\*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F5 (E)	SS: Scrap from Stock	1	Enter Badge...	7	7	N
		2	Item Number...	15	15	A/N
		3	Warehouse...	3	3	A/N
		4	Quantity...	12	12	S,3
		5	Location...	7	7	A/N
		6	Batch Lot...	10	10	A/N
		7	FIFO...	6	6	N
		8	Reference...	10	10	A/N
		9	Reason...	6	6	A/N

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## Template F, F6

### Attributes Definition

- N = Numerics  
A/N = Alpha-Numerics  
S,x = Signed ( $x$  = number of decimal positions)  
\*R22 = Release 2.2 Field length  
\*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F6 (F)	SC: Component Scrap	1	Enter Badge...	7	7	N

		2	Turnaround 8...	9	9	N
		3	Container Quantity...	4	4	S,0
		4	Piece Quantity...	12	12	S,3
		5	Reference...	10	10	A/N
		6	Reason...	6	6	A/N

## Template F, F7

### Attributes Definition

- N = Numerics  
A/N = Alpha-Numerics  
S,x = Signed (x = number of decimal positions)  
\*R22 = Release 2.2 Field length  
\*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F7 (G)	SM: Schedule Scrap	1	Enter Badge...	7	7	N
		2	Turnaround 3...	9	9	N
		3	Container Quantity...	4	4	S,0
		4	Piece Quantity...	12	12	S,3
		5	Reference...	10	10	A/N
		6	Reason...	6	6	A/N

## Template F, F8

### Attributes Definition

- N = Numerics  
A/N = Alpha-Numerics  
S,x = Signed (x = number of decimal positions)  
\*R22 = Release 2.2 Field length  
\*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F8 (H)	RO: Operation Report	1	Enter Badge...	7	7	N
		2	Turnaround 3...	9	9	N
		3	Container Quantity...	4	4	S,0
		4	Piece Quantity...	12	12	S,3
		5	Reference...	10	10	A/N
		6	Reason...	6	6	A/N

## Template F, F9

### Attributes Definition

N = Numerics

A/N = Alpha-Numerics

S,x = Signed ( $x$  = number of decimal positions)

\*R22 = Release 2.2 Field length

\*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F9 (I)	RM: Schedule Receipt	1	Enter Badge...	7	7	N
		2	Turnaround 1...	9	9	N
		3	Container Quantity...	4	4	S,0
		4	Piece Quantity...	12	12	S,3
		5	Location...	7	7	A/N
		6	Batch Lot...	10	10	A/N
		7	FIFO...	6	6	N
		8	Last Transaction [Y, N]	1	1	A
		9	Reference...	10	10	A/N
		10	Reason...	6	6	A/N

## Template F, F10

### Attributes Definition

- N = Numerics  
 A/N = Alpha-Numerics  
 S,x = Signed (x = number of decimal positions)  
 \*R22 = Release 2.2 Field length  
 \*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F10 (J)	CN: Component xfr Sto	1	Enter Badge...	7	7	N
		2	Turnaround 8...	9	9	N
		3	Container Quantity...	4	4	S,0
		4	Piece Quantity...	12	12	S,3
		5	Supply Location	7	7	A/N
		6	Reference...	10	10	A/N
		7	Reason...	6	6	A/N

## Template F, F11

### Attributes Definition

- N = Numerics  
 A/N = Alpha-Numerics  
 S,x = Signed (x = number of decimal positions)  
 \*R22 = Release 2.2 Field length  
 \*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F11 (K)	PS: Production Stats	1	Enter Badge...	7	7	N
		2	Warehouse...	3	3	A/N
		3	Prod Line...	5	5	A/N
		4	Quantity...	12	12	S,3
		5	Line Status... [1, 2]	1	1	N
		6	Time Code...	4	4	A/N
		7	Reference...	10	10	A/N

		8	Reason...	6	6	A/N
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## Template F, F23

### Attributes Definition

- N = Numerics  
A/N = Alpha-Numerics  
S,x = Signed ( $x$  = number of decimal positions)  
\*R22 = Release 2.2 Field length  
\*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F23 (W)	CC: Crew Clock	1	Enter Badge...	7	7	N

## Template F, F24

### Attributes Definition

- N = Numerics  
A/N = Alpha-Numerics  
S,x = Signed ( $x$  = number of decimal positions)  
\*R22 = Release 2.2 Field length  
\*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F24 (X)	ON: Job On	1	Enter Badge...	7	7	N
		2	Turnaround 3...	9	9	N
		3	Work Center...	5	5	A/N
		4	Job Type... [ S, R, I]	1	1	A

## Template F, F25



### Attributes Definition

- N = Numerics  
A/N = Alpha-Numerics  
S,x = Signed ( $x$  = number of decimal positions)  
\*R22 = Release 2.2 Field length  
\*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F25 (Y)	OF: Job Off	1	Enter Badge...	7	7	N
		2	Turnaround 3...	9	9	N
		3	Quantity...	12	12	S,3
		4	Completion Code [0, 1, 2, 3]	1	1	N
		5	Scrap Quantity...	12	12	S,3
		6	Job Type [S, R, I, M]	1	1	A

## Template F, F26

### Attributes Definition

- N = Numerics  
A/N = Alpha-Numerics  
S,x = Signed ( $x$  = number of decimal positions)  
\*R22 = Release 2.2 Field length  
\*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F26 (Z)	ER: Error Trans	1	Enter Badge...	7	7	N
		2	Transaction Type...	2	2	A

## Template F, F27

### Attributes Definition

- N = Numerics
- A/N = Alpha-Numerics
- S,x = Signed (x = number of decimal positions)
- \*R22 = Release 2.2 Field length
- \*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F27	ZZ: User Defined	1	Enter Badge...	7	7	N
		2	Any Turnaround...	9	9	N
		3	User 1...	15	15	A/N
		4	User 2...	15	15	A/N
		5	Quantity...	12	12	S,3
		6	Sub Type...	1	1	A/N

## Template F, F28

### Attributes Definition

- N = Numerics
- A/N = Alpha-Numerics
- S,x = Signed (x = number of decimal positions)
- \*R22 = Release 2.2 Field length
- \*R23 = Release 2.3 Field Length

Function Key	Transaction Type	Step	Prompts	*R22	*R23	Attr
F28	TA: Time & Attendance	1	Enter Badge...	7	7	N